

# Inclinometer Casing



## Inclinometer Casing

Inclinometer casing is a special purpose, grooved pipe used in inclinometer installations. It is typically installed in boreholes, but can also be embedded in fills, cast into concrete, or attached to structures.

Inclinometer casing provides access for the inclinometer probe, allowing it to obtain subsurface measurements. Grooves inside the casing control the orientation of the probe and provide a surface from which repeatable tilt measurements can be obtained.

## Choosing Inclinometer Casing

Although Slope Indicator casing is competitively priced, price should never be the deciding factor in choosing inclinometer casing. The cost of casing is quite small relative to the cost of mobilizing a drill rig, and very small relative to the cost of a failed installation.

This page summarizes the most important factors to consider when choosing casing.

## Casing Diameter

Casing is designed to deform with movement of the adjacent ground or structure. The useful life of the casing ends when continued movement of the ground pinches or shears the casing, preventing passage of the inclinometer probe. Larger diameter casing generally provides longer life.

**85mm (3.34") Casing** is suitable for landslides and long term monitoring. It is also appropriate for monitoring multiple shear zones or very narrow shear zones, and it is required for the horizontal Digitilt inclinometer probe.

**70mm (2.75") Casing** is suitable for construction projects. It can also be used for slope stability monitoring when only a moderate degree of deformation is anticipated.

**48mm (1.9") Casing** is suitable for applications where small deformations are distributed over broad zones. It is generally not installed in soils.

## Casing Grooves

Measurement accuracy is directly influenced by the quality of casing grooves. Slope Indicator optimizes casing grooves for the wheels of the Digitilt inclinometer probe, providing a flat surface for the wheels and also the extra width needed when the probe must pass through cross-axis curvature. Groove spiral is also tightly controlled.

## Casing Strength

In borehole installations, the annular space around the casing is usually backfilled with grout. The grouting process can generate pressure high enough to cause the casing to collapse. In deep installations, the pressure of grout must be controlled by stage grouting, but in other cases, the casing must be strong enough to withstand the normal pressure of grouting. Slope Indicator uses thick-walled pipe and carefully controls the depth of the grooves.

## Sealable Couplings

If casing joints are not adequately sealed, grout can force its way into the casing and later prevent the probe from reaching its intended depth.

Slope Indicator offers several types of couplings and casings, all of which can be sealed easily and consistently. Our newest designs feature O-ring seals, and our older designs feature tight-fitting surfaces that are fused together with solvent cement.

## Assembly

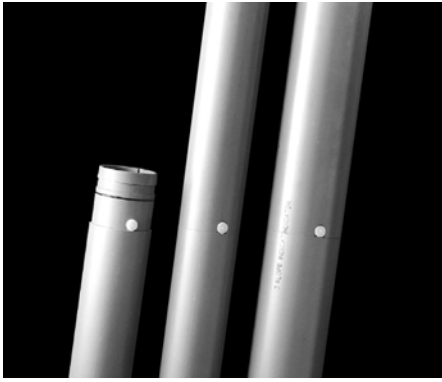
Inclinometer casing should be easy to assemble, even with an untrained crew. Slope Indicator's QC casing, which snaps together, is the current leader in quick and easy assembly. Other types of casing are assembled with shear wires or with solvent cement.

## Casing Materials

Slope Indicator uses only ABS plastic for its casing for several reasons. ABS plastic retains its shape and flexibility over a wider range of temperatures than PVC plastic. ABS plastic is much easier to handle and seal than fiberglass casing. Finally, ABS plastic is suitable for long term contact with all types of soils, grouts, and ground water, unlike aluminum casing, which is no longer recommended for any application.

## Installation Information

Visit the technical support section at [www.slopeindicator.com](http://www.slopeindicator.com) to find recommended grout mixes, ways to counter casing buoyancy, and notes on other installation issues.



### QC CASING

QC (Quick Connect) casing features snap-together convenience and strong, flush joints.

**Grooves:** Grooves are machine broached for excellent control of width, chamfer, depth, straightness, and spiral.

**Sealing:** O-ring seals prevent entry of grout.

**Coupling:** Built-in couplings snap together to make a flush joint. Unique locking mechanism engages full inner circumference of casing, providing much stronger joints than other snap-type casings.

**Assembly:** Press casing sections together until joint snaps closed. The resulting joint is strong, flush, and grout-proof. Solvent cement, rivets, or tape are not required. O-ring lubricant is applied at factory. Extra O-rings and lubricant are supplied with each box of casing.

**Best for:** General use.

#### QC Casing 85mm · 3.34"

Casing OD: 85 mm, 3.34 inches.

Casing ID: 73 mm, 2.87 inches.

Collapse Rating: 12.4 bar, 180 psi.

Load Rating: 635 kg, 1400 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.

#### QC Casing 70mm · 2.75"

Casing OD: 70 mm, 2.75 inches.

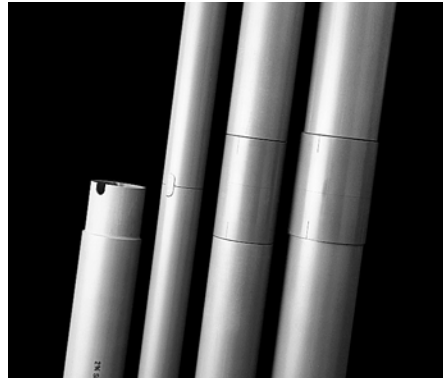
Casing ID: 59 mm, 2.32 inches.

Collapse Rating: 16.5 bar, 240 psi.

Load Rating: 635 kg, 1400 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.



### STANDARD CASING

Slope Indicator's traditional inclinometer casing features high-strength, flush joints and is available in three diameters.

**Grooves:** Grooves are machine broached for excellent control of width, chamfer, depth, straightness, and spiral.

**Sealing:** Solvent cement and tape.

**Coupling:** Precision molded couplings have interference fit for high-strength bonding. Small diameter version has integral couplings.

**Assembly:** Casing and couplings are glued together with ABS solvent cement, riveted, and wrapped with tape.

**Best for:** General use. The extra-strong joints are helpful in very deep boreholes and oversize boreholes in which casing is not well supported.

#### Standard Casing 85mm · 3.34"

Coupling OD: 89 mm, 3.51 inches.

Casing OD: 85 mm, 3.34 inches.

Casing ID: 73 mm, 2.87 inches.

Collapse Rating: 10.6 bar, 155 psi.

Load Rating: 320 kg, 700 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.

#### Standard Casing 70mm · 2.75"

Coupling OD: 70 mm, 2.75 inches.

Casing OD: 70 mm, 2.75 inches.

Casing ID: 59 mm, 2.32 inches.

Collapse Rating: 15 bar, 220 psi.

Load Rating: 320 kg, 700 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.

#### Standard Casing 48mm · 1.9"

Casing OD: 48 mm, 1.9 inches.

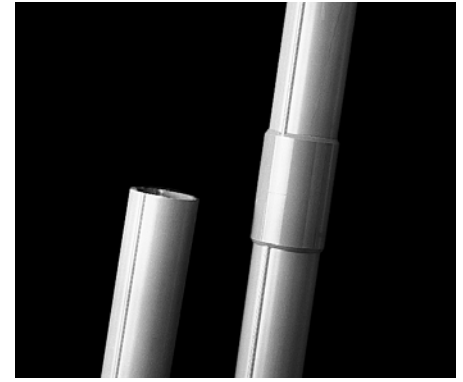
Casing ID: 38 mm, 1.5 inches.

Collapse Rating: 24 bar, 350 psi.

Load Rating: 320 kg, 700 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.



### EPIC CASING

EPIC casing is an economical casing that can be cut and coupled at any point along its length.

**Grooves:** Grooves are formed during extrusion and are less precise than broached grooves.

**Sealing:** Solvent cement, mastic, and tape.

**Coupling:** Oversize couplings make very strong joints.

**Assembly:** Casing and couplings are glued together with ABS solvent cement. The joint must then be sealed with mastic and tape.

**Best for:** General use. Some care must be taken to seal the coupling.

#### EPIC Casing 70mm · 2.75" Only

Coupling OD: 78 mm, 3.07 inches.

Casing OD: 70 mm, 2.75 inches.

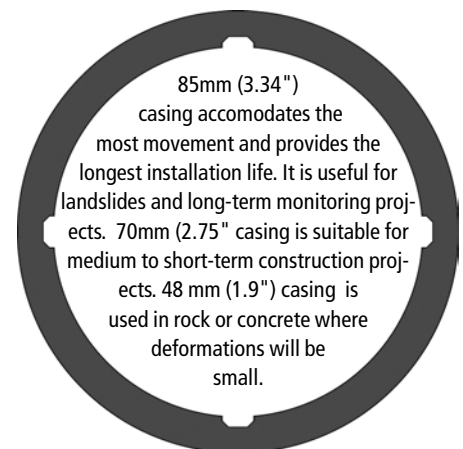
Casing ID: 60 mm, 2.32 inches.

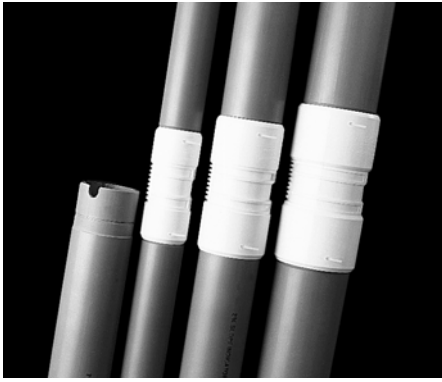
Collapse Rating: 15 bar, 220 psi.

Load Rating: 320 kg, 700 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.5^\circ$  per 3m or 10' section.





### CPI CASING

CPI casing features quick assembly and disassembly and is available in 3 diameters.

**Grooves:** Grooves are machine broached for excellent control of width, chamfer, depth, straightness, and spiral.

**Sealing:** O-ring seals prevent entry of grout.

**Coupling:** Oversize couplings and shear wires make high strength joint.

**Assembly:** Apply grease to O-rings, press coupling onto casing, and insert shear wire.

**Best for:** Cold weather assembly or temporary installations that involve repeated disassembly.

#### CPI Casing 85mm · 3.34"

Coupling OD: 94 mm, 3.7 inches.

Casing OD: 85 mm, 3.34 inches.

Casing ID: 73 mm, 2.87 inches.

Collapse Rating: 11 bar, 155 psi.

Load Rating: 635 kg, 1400 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.

#### CPI Casing 70mm · 2.75"

Coupling OD: 76 mm, 3 inches.

Casing OD: 70 mm, 2.75 inches.

Casing ID: 59 mm, 2.32 inches.

Collapse Rating: 15 bar, 220 psi.

Load Rating: 400 kg, 900 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.

#### CPI Casing, 48mm · 1.9"

Coupling OD: 54 mm, 2.12 inches.

Casing OD: 48 mm, 1.9 inches.

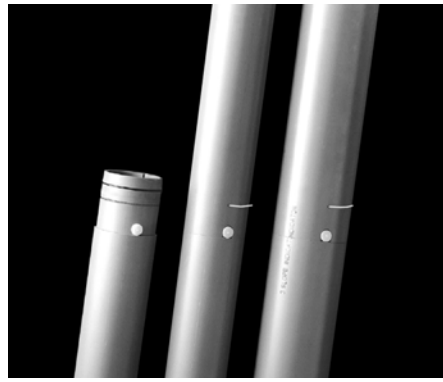
Casing ID: 38 mm, 1.5 inches.

Collapse Rating: 24 bar, 350 psi.

Load Rating: 320 kg, 900 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3 m or 10' section.



### SHEAR-WIRE CASING

Shear-Wire casing features flush joints that can be assembled easily in cold weather.

**Grooves:** Grooves are machine broached for excellent control of width, chamfer, depth, straightness, and spiral.

**Sealing:** O-ring seals prevent entry of grout.

**Coupling:** Built-in couplings lock together with removable nylon shear wire to make flush joint.

**Assembly:** Press casing sections together, then insert shear wire. The result is a flush, grout-proof joint. Solvent cement, rivets, and tape are not required. O-ring lubricant is applied at the factory. Extra O-rings, lubricant, and shear wires are supplied with each box of casing.

**Best for:** Easy assembly in weather that is too cold for solvent cement or snap-together joints. Generally used in water-filled boreholes.

#### Shear Wire Casing 85mm · 3.34"

Casing OD: 85 mm, 3.34 inches.

Casing ID: 73 mm, 2.87 inches.

Collapse Rating: 12.4 bar, 180 psi.

Load Rating: 225 kg, 500 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.

#### Shear Wire Casing 70mm · 2.75"

Casing OD: 70 mm, 2.75 inches.

Casing ID: 59 mm, 2.32 inches.

Collapse Rating: 16.5 bar, 240 psi.

Load Rating: 225 kg, 500 lb.

Temp rating: -29 to 88 °C, -20 to 190 °F.

Spiral:  $\leq 0.33^\circ$  per 3m or 10' section.



### GROUT VALVES

Grout valves allow placement of grout backfill in boreholes that cannot accommodate an external grout pipe. The one-way valve is installed in the bottom section of casing. A grout pipe is lowered through the casing to mate with the grout valve and deliver the grout.

### TELESCOPING SECTIONS

Optional telescoping sections accommodate 150 mm (6 inches) of compression or extension. Fully extended, each telescoping section adds 0.76 m (2.5 feet) of length to the casing.

### CASING ANCHORS

In its fluid state, grout exerts an uplift force that can push even water-filled casing out of the borehole. Holding the casing down from the top has unfortunate side-effects: the casing goes into compression and snakes from side to side in the borehole. Thus casing curvature is present from the start, and slight variations in the positioning of the probe are more likely to produce reading errors..

The casing anchor, installed in place of the bottom cap, provides a convenient way to counter casing buoyancy and reduces casing curvature, since the casing self-centers in the borehole. The anchor has spring loaded arms that are activated when a pin is pulled. Anchors are available for 70 mm and 85 mm casing.



**QC CASING 85MM · 3.34"**

Casing Section, 10' (3.05 m) . . . . .	51150310
Casing Section, 5' (1.52 m) . . . . .	51150311
Section, Telescoping . . . . .	51150320
Cap, Bottom . . . . .	51150330
Cap, Bottom, Heavy Duty . . . . .	51100520
Grout Valve, Gasket Type . . . . .	51100830
Cap, Top . . . . .	51100500
Cap, Locking . . . . .	51100550
Splice Kit, Male . . . . .	51150350
Splice Kit, Female . . . . .	51150351

**QC CASING 70mm · 2.75"**

Casing Section, 10' (3.05 m) . . . . .	51150210
Casing Section, 5' (1.52 m) . . . . .	51150211
Section, Telescoping . . . . .	51150220
Cap, Bottom . . . . .	51150230
Cap, Bottom, Heavy Duty . . . . .	51101520
Grout Valve, Gasket Type . . . . .	51100820
Cap, Top . . . . .	51101500
Cap, Locking . . . . .	51101550
Splice Kit, Male . . . . .	51150250
Splice Kit, Female . . . . .	51150251

**STANDARD CASING 85mm · 3.34"**

Casing Section, 10' (3.05 m) . . . . .	51100100
Casing Section, 5' (1.52 m) . . . . .	51100105
Telescoping Section . . . . .	51106400
Coupling . . . . .	51100200
Cap, Bottom, Heavy Duty . . . . .	51100520
Grout Valve, Gasket Type . . . . .	51100830
Cap . . . . .	51100500
Cap, Locking . . . . .	51100550
Pop Rivet AD44H . . . . .	51103301

**STANDARD CASING 70mm · 2.75"**

Casing Section, 10' (3.05 m) . . . . .	51101100
Casing Section, 5' (1.52 m) . . . . .	51101105
Telescoping Section . . . . .	51107400
Coupling . . . . .	51101200
Cap, Bottom, Heavy Duty . . . . .	51101520
Grout Valve, Gasket Type . . . . .	51100820
Cap . . . . .	51101500
Locking Cap with Padlock . . . . .	51101550
Pop Rivet AD42H . . . . .	51003303

**STANDARD CASING 48mm · 1.9"**

Casing Section, 5' (1.52 m) . . . . .	51102305
Cap . . . . .	51102500
Locking Cap with Padlock . . . . .	51102550
Grout Valve, Gasket Type . . . . .	51104000

**EPIC CASING 70mm · 2.75"**

Casing Section, 10' (3.05 m) . . . . .	51111100
Coupling . . . . .	51111200
Telescoping Coupling . . . . .	51111400
Cap, Bottom, Heavy Duty . . . . .	51101520
Grout Valve, Gasket Type . . . . .	51100820
Cap . . . . .	51111500
Locking Cap with Padlock . . . . .	51101550
Pop Rivet AD46H . . . . .	51003310
Lubricant for Telescoping Coupling . . . . .	57504000

**CPI CASING 85mm · 3.34"**

Casing Section, 10' (3.05 m) . . . . .	57500100
Casing Section, 5' (1.52 m) . . . . .	57500105
Telescoping Section . . . . .	57506400
Coupling with 2 Shear Wires . . . . .	57500200
Cap with Shear Wire . . . . .	57500500
Cap, Bottom, Heavy Duty . . . . .	51100520
Grout Valve, Gasket Type . . . . .	51100830
Cap, Top . . . . .	51100500
Spare Nylon Shear Wire . . . . .	57500700
O-Ring Lubricant . . . . .	57504000

**CPI CASING 70mm · 2.75"**

Casing Section, 10' (3.05 m) . . . . .	57501100
Casing Section, 5' (1.52 m) . . . . .	57501105
Telescoping Section . . . . .	57507400
Coupling with 2 Shear Wires . . . . .	57501200
Cap with Shear Wire . . . . .	57501500
Cap, Bottom, Heavy Duty . . . . .	51101520
Grout Valve, Gasket Type . . . . .	51100820
Cap, Top . . . . .	51101500
Spare Nylon Shear Wire . . . . .	57501700
O-Ring Lubricant . . . . .	57504000

**CPI CASING 48mm · 1.9"**

Casing Section, 5' (1.52 m) . . . . .	57502105
Coupling with 2 Shear Wires . . . . .	57502200
Cap with Shear Wire . . . . .	57502500
Grout Valve, Gasket Type . . . . .	57503700
Cap, Top . . . . .	51102500
Spare Nylon Shear Wire . . . . .	57502700
O-Ring Lubricant . . . . .	57504000

**SHEAR WIRE CASING 85mm · 3.34"**

10' (3.05 m) Casing Section . . . . .	51160310
5' (1.52 m) Casing Section . . . . .	51160311
Section, Telescoping . . . . .	51160320
Cap, Bottom . . . . .	51160330
Cap, Bottom, Heavy Duty . . . . .	51100520
Grout Valve, Gasket Type . . . . .	51100830
Cap, Top . . . . .	51100500
Cap, Locking . . . . .	51100550

**SHEAR WIRE CASING 70mm · 2.75"**

Casing Section, 10' (3.05 m) . . . . .	51160210
Casing Section, 5' (1.52 m) . . . . .	51160211
Section, Telescoping . . . . .	51160220
Cap, Bottom . . . . .	51160230
Cap, Bottom, Heavy Duty . . . . .	51101520
Grout Valve, Gasket Type . . . . .	51100820
Cap, Top . . . . .	51101500
Cap, Locking . . . . .	51101550

**CASING ANCHORS**

Casing Anchor, 85 mm (3.34") . . . . .	51104385
Casing Anchor, 70 mm (2.75") . . . . .	51104370
Anchor + Grout Valve, 85mm(3.34") . . . . .	51104485
Anchor + Grout Valve, 70mm(2.75") . . . . .	51104470

**INSTALLATION ACCESSORIES**

Mastic Sealing Tape . . . . .	51003800
Vinyl Tape . . . . .	51003900
Duct Tape . . . . .	51004000
ABS Solvent Cement, 1/2 pint . . . . .	51103401
ABS Solvent Cement, 1 pint . . . . .	51103402
Pop Rivet Gun . . . . .	50100202
Casing Clamp . . . . .	50100200